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The Role of a Research Reactor in the National Nuclear Energy Programme in Vietnam: Present and Future

> NGUYEN, Kien Cuong – LUONG, Ba Vien – LE, Vinh Vinh – HUYNH, Ton Nghiem REACTOR CENTER - DALAT NUCLEAR RESEARCH INSTITUTE VIETNAM ATOMIC ENERGY INSTITUTE (VINATOM)



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Current status of the DNRR

Geography:

- Located between the North latitude of 8°30' and 23°23', and between the East longitude of 102°12' and 108°50';
- Covering an area of 333,688 km^{2;}
- 3,700 km of frontier and 3,260 km of sea coast;
- Bounded by China, Cambodia, Laos, South China Sea, and Gulf of Thailand;
- Capital: Hanoi in the North;
- Big City: HoChiMinh City in the South;
- Dalat City: 300 km North-East of HoChiMinh City.





Current status of the DNRR





Current status of the DNRR



Vertical section view of the DNRR





- Combination between TRIGA MARK II (USA) and IVV (RF)
- Power: 500 kW
- Coolant and moderator: Light water
- •Core configuration: Cylindrical core 44.2cm Di x 60cm H.
- Natural convection
- •7 control rods: 2 safety rods (B_4C) , 4 shim rods (B_4C) and one automatic regulating rod (SS)
- 6 nuclear channels: 3 in Source range and Intermediate range with CFC, and 3 in Power range with CIC
- Reflector: Beryllium and graphite.



Vertical irradiation channels and thermal neutron flux(n.cm⁻ $^{2}.s^{-1}$): + Wet channels: - Neutron trap at the core center: 2.21×10^{13} Fuel assembly-LEU - Irradiation hole at cell 1-4: Fuel assembly-HEU 1.28×10^{13} Regulating rod - 40 holes at rotary specimen Safety/shim Rod Irradiation channel 4.3×10^{12} rack: Beryllium block + Dry channels: Graphite reflector - Pneumatic transfer tube at cell Neutron trap 7-1: 4.5×10^{12} Irradiation hole - Pneumatic transfer tube at 13- 4.6×10^{12} 2:

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Current status of the DNRR (Cont.)



Horizontal irradiation channels and thermal neutron flux(n.cm⁻².*s*⁻¹):

+ Tangential beam port No. 3: 1.4x10⁶ (n, 2gamma)
+ Radial beam port No. 4: 1.8x10⁷ (PGNAA, ND, ...)
+ Radial beam ports No. 1 : not used
+ Radial beam ports No. 1 : will be used in next year
• Thermal column : + 5.8x10⁹ n.cm⁻².s⁻¹



•Vietnam has only one RR – main purpose: training, radioisotope production, neutron activation analysis and basic research.

During operation, DNRR played a very important role in the development of the nuclear infrastructure and provided numerous products and services.

•Limitation of neutron flux level, the out-of-date design of the experimental facilities and the ageing of the reactor facilities (~ 50 Ys), DNRR can not meet the increasing user's demands.

•Building a new multipurpose research reactor of high power (10 to 20MW) to increase nuclear potential of the country, to meet the requirements of energy and non-energy related applications, to create staff for nuclear industry.

The main role of a new RR:

- •To serve the nuclear power development program,
- To promote the application of nuclear science and technology,

•To train scientific and operational staff for the future nuclear facilities.



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Parameter	WWR-M2 HEU	WWR-M2 LEU
Enrichment, %	36	19.75
Average Mass of ²³⁵ U in FA, g	40.20	49.70
Fuel Meat Composition	U-Al Alloy	UO ₂ +Al
Uranium Density of Fuel Meat, g/cm ³	1.40	2.50
Cladding Material	Al alloy (SAV1)	Al alloy (SAV1)
Fuel Element Thickness (Fuel Meat and Cladding), mm	2.50	2.50
Fuel Meat Thickness, mm	0.70	0.94
Cladding Thickness, mm	0.90	0.78



Fuel Meat -HEU Tk. 0.7mm LEU Tk. 0.94mm

Cladding - HEU Tk. 0.90mm LEU Tk. 0.78 mm



- Finishing theory calculation for full core conversion – up to date SAR (under RERTR program)
- Reactor shutting down from May, 2011
 to prepare for re start up
- Upgrading crane in the reactor hall from 3.5 to 5.0 tons weight capacity
- Upgrading security system
- Unloading all FAs from the reactor core and loading Be rods Al chock rods
- Transferring all burnt HEU FAs (106) from interim storages in the reactor pool to spent fuel storage

 Preparing for re-startup reactor with fully LEU FAs: program, measure instruments and others





Main role of new high performance multipurpose RR

To satisfy the increasing demands for the utilization of the research reactors;

 To support the national nuclear power development program;

To enhance the development of the science and technology in Vietnam. The nuclear technologies provide essential tools and technical information for the advanced technologies;

 To improve the nuclear technologies and infrastructures including the human resources established through the DNRR;

•To have an opportunity for experiencing the localization of the nuclear power technology.



Characteristics of new RR

- •The maximum thermal neutron fluxes $2x10^{14}$ to $3x10^{14}$ cm⁻ $^{2}s^{-1}$,
- Stable neutron flux in experiments. Variation of neutron flux due to samples in other irradiation sites less than 5%.
- Thermal neutron flux at the nose of the beam tube stable within a 5% variation;
- The axial neutron flux gradient at the irradiation site within ±20% over a length of 50 cm or more;
- Burn up of the discharged fuel more than 55% in the EOC;
- The reactor operating cycle longer than 30 days;
- A reasonable combination of sizes, types and orientations for the irradiation holes and beam tubes is required for various experiments;
- Inherent safety characteristics.



Characteristics of new RR (Cont.)

Reactor type: Open tank. Water channel to spent fuel storagePower: 10 to 20MW

Neutron flux max and average: 3-5E14 and 2-4E14 n/cm².s

- Power peaking factor: as low as possible (<5% axial)</p>
- Core size: Optimize
- Core height: 70 80 cm
- Fuel: MTR
- •Fuel burn up and cycle: 55% and 30 days or more
- Number of FAs: Under 100
- Control rod position: Upward
- Reflector: D₂O or Be+H₂O+D₂O
- Coolant and moderator: H₂O
- Flow direction: Upward
- Biological shielding: Heavy and light concrete



Characteristics of new RR (Cont.)

Experimental devices:

Irradiation in the reactor core: 1-3 (loop test, ...)
Silicon doping (NTD): 4-6 (multi size, diversity product)
Horizontal beam tube: 8-10 (CNS, other applications)
Vertical irradiation channels: 25 (RI, NAA, ...)



Applications of new RR

Neutron beam application

 Neutron scattering, neutron diffraction, prompt gamma neutron activation analysis, neutron capture therapy, ect
 Irradiation application

- •Fuel and material test and study by using various types of capsules and fuel test loops
- ■*Radio Isotopes production:* I-131, Mo-99, Tc-99m, P-32, Sm-153, Re-186, Ho-166, Lu-177, Cr-51, Fe-55, Ir-192, Co-60, C-14, S-35, etc.
- Neutron Activation Analysis
- Neutron transmutation doping
- Basic research
 - Reactor physics Nuclear Data Nuclear structure
 - Experiments
- Training and Education



- A research project on a new RR for Vietnam 2002 –2004
- The requirements for RR utilization in Vietnam after the years of 2020
- Design characteristics of the 8 typical modern RRs in the world (OPAL, JRR-3M, HANARO, CRCN/RPM, ETRR-2, FRM-II, TRR-II, Russian offered reactor)
- Basic design calculation on neutronics and thermohydraulics.
- Establishment 5 reports in the project



- •**Report 1**: Status of the world's research reactors with the orientation to nuclear power development program.
- **•Report 2**: Effects of research reactor utilization for socioeconomic development and nuclear power program in Vietnam
- •Report 3: Necessity of a high power RR in Vietnam. Applications of research reactor are still being expanded together with the development of technology
- **Report 4**: Considerations on the selection of a new research reactor.
- •**Report 5**: Sitting for a new research reactor (3 candidate positions).



The key objectives of the long-term strategy for the nuclear power development program in Vietnam

•To develop a nuclear energy source into one of the main energy sources; striving for the first nuclear power plant to be put into operation by 2017~2020 and continuing the construction of other nuclear power plants in the coming years;

•To develop and promote a national nuclear industry step by step in order to localize the nuclear power plant and nuclear fuel technologies and to achieve self-reliance in nuclear technique applications;



Status and plan for new RR

The key objectives of the long-term strategy for the nuclear power development program in Vietnam

•To research, develop and apply nuclear techniques to various fields: Industry, Agriculture, Medicine, Oil industry, Hydrology, Geology, Extractive industry, Transportation and Civil construction;

 To develop infrastructures of the techniques and regulations for nuclear safety and radiation protection in accordance with international standards;

•To develop and promote the national potential of nuclear technology to have an advanced level, the same as that of Asia's developed countries for both infrastructures and human resources.



•A new research reactor will be launched during 2015 to 2020 in Vietnam by cooperation with Russian Federation and the following activities should be included:

- Identify a proposed multipurpose research reactor for Vietnam;
- Assessment of the capability of the Vietnam industry, technology transfers and potential suppliers;
- Establish a preliminary plan of designing and constructing a new multipurpose research reactor for Vietnam;
- Assessment of the localization potential.



Manpower requirements for implementing:

Technical personnel. They will participate in both the national project and the joint study with a foreign technical partner on the identification and evaluation of a proposed conceptual reactor.

 Engineering personnel. Joint study with a foreign technical partner, if possible, are needed. They will be involved in the assessment of the capability of the Vietnam industry, technology transfers and potential suppliers;

Project management personnel are also required. They will join with a foreign partner in order to establish a preliminary plan for the work scope and a detailed implementation plan for a new research reactor project.



Conclusions

-The DNRR continue to be played an important role to the development and delivery of benefits of nuclear science and technology in Vietnam.

- -With many limited factors in neutron flux, experimental facilities, etc ...application of the DNRR to few areas among the various research reactor application fields.
- -The new multipurpose and high power RR should be put into operation before 2020 to support for the nuclear power development program and non-power utilizations in the future of the country.
- Many stages and problems : Assessment of the type of reactor, Abilities of localization potential, Establishment an implement plan and schedule, Manpower requirements and International cooperation.





